

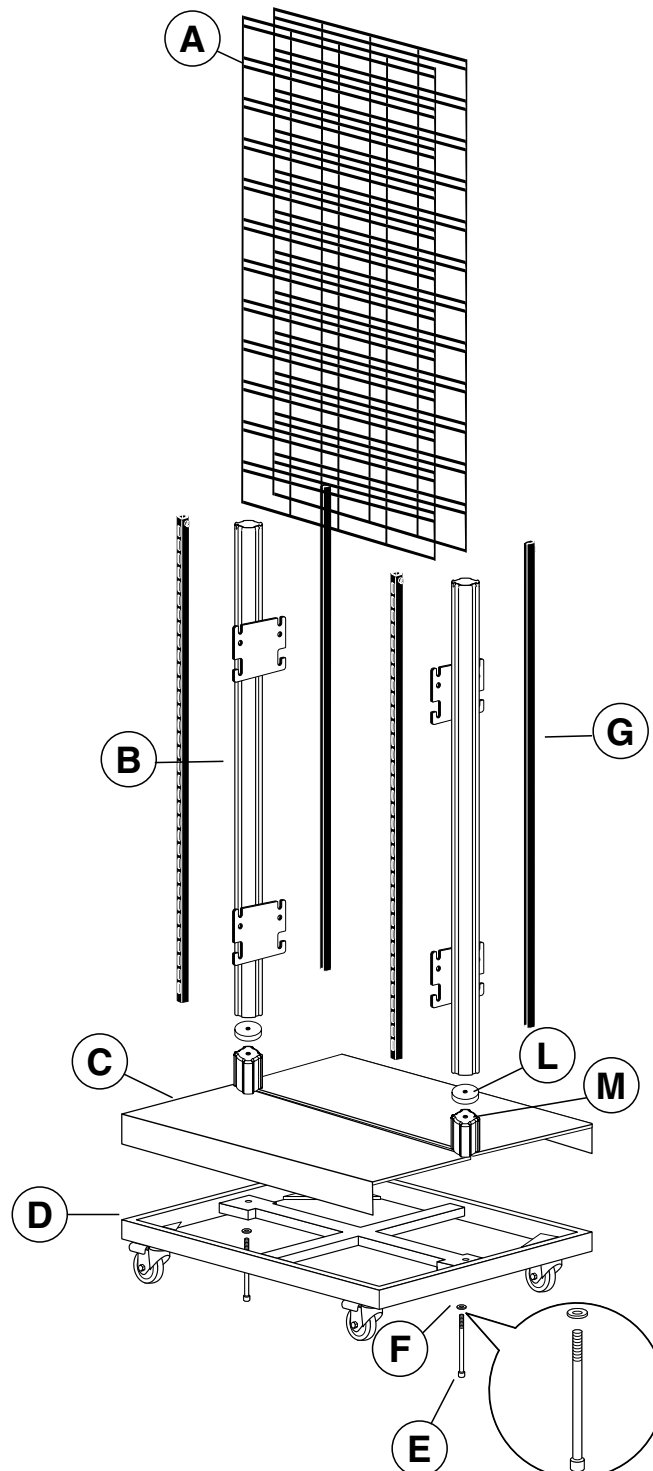
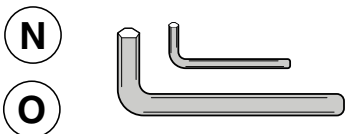
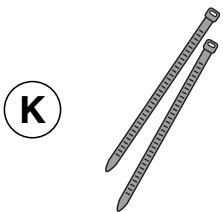
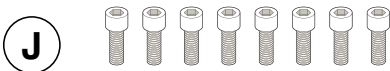
Universal Gondola

Parts:

- A. Slat Grid (2)
- B. Posts (2) with Brackets (4)
- C. Skirt (2 halves)
- D. Frame (1)
- E. Post Bolts (2)
- F. Lock Washers for Post Bolts (2)
- G. Standard Slot Rails (4)
- H. Slat Grid Wing Washers (8)
- J. Slat Grid Hex Bolts (8)
- K. Zip Ties (2)
- L. Compression Discs (2)
- M. Rubber Inserts (2)

Tools:

- N. 5/16" Hex Key for Posts
- O. 1/8" Hex Key for Brackets



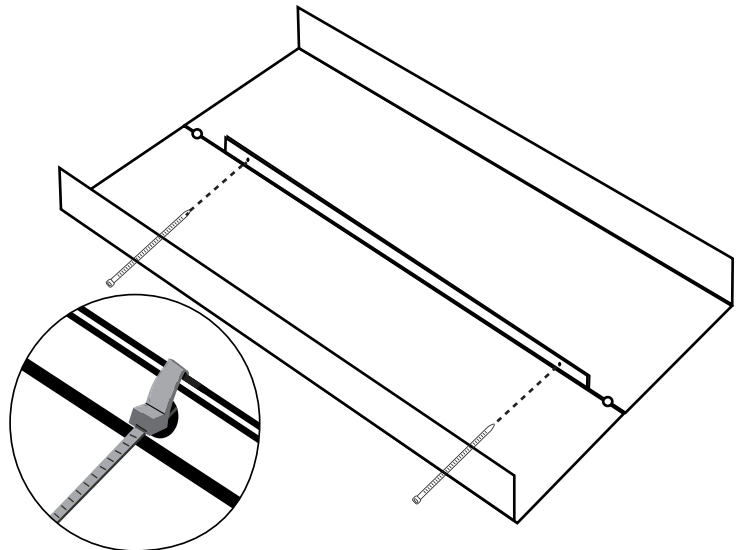
STEP

1

Insert Zip Ties to Skirts

Position skirts upside down and push together with no gap in between.

Make sure holes in center edge align with one another. Insert one zip tie in each hole and tighten so that the two skirts are pressed together.



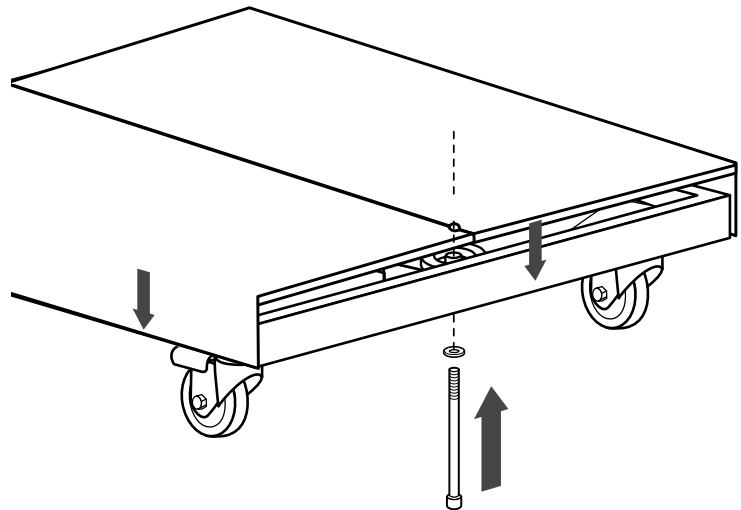
STEP

2

Place Skirt on Frame

Position Frame with Casters down to floor.

Place assembled Skirt onto Frame and line up washer holes with Frame washer hole. Slide Bolt with Washer through Frame and Skirts.

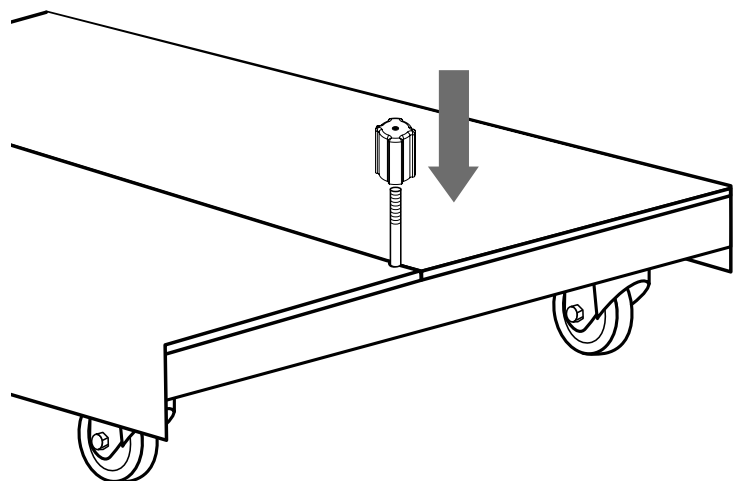


STEP

3

Slide Rubber Inserts onto Bolts

Slide the Rubber Inserts onto the bolts with the beveled edge facing up.

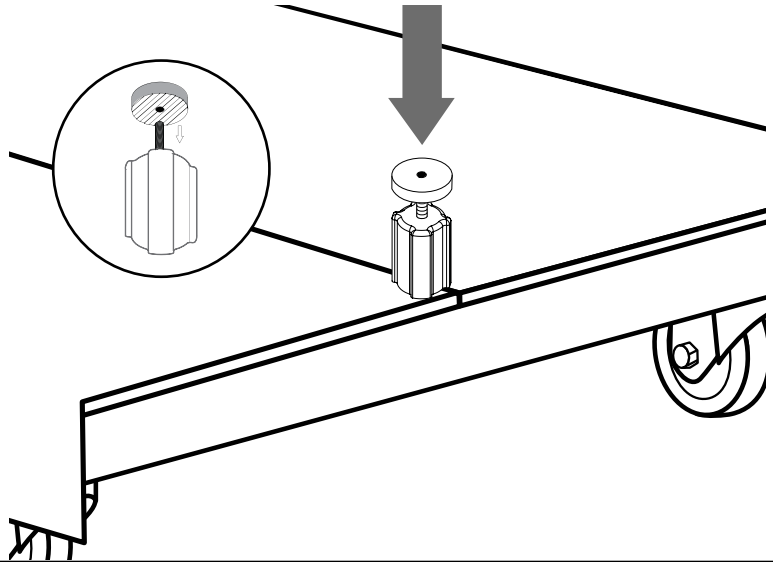


STEP

4

Add Compression Disc onto Bolts

Place Compression Disc onto bolt as shown and secure, making sure the parallel grooves of the Compression Disc are in contact with the Rubber Insert.



STEP

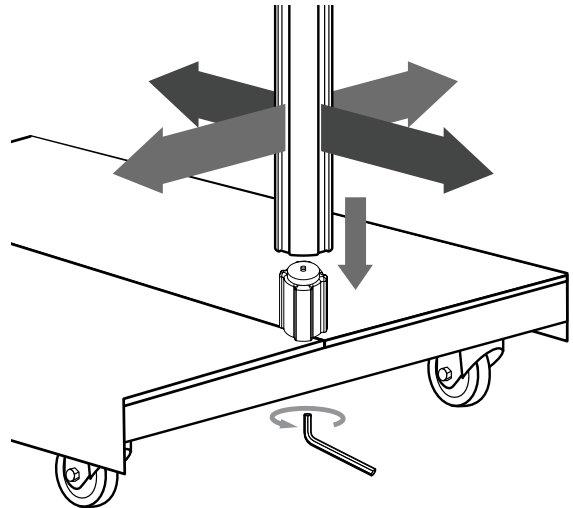
5

Secure Posts to Frame

Align post grooves to match Rubber Insert grooves then lower the post. Use supplied Allen Wrench (5/16 drive) to tighten the center of the Hex Bolt.

Do not tighten bolts completely. Leaving bolts slightly loose will help with installing Slat Grid Panel in step 6.

Hint: Post grooves align to sides of frame. Brackets face inward.
Repeat this step for other Post.

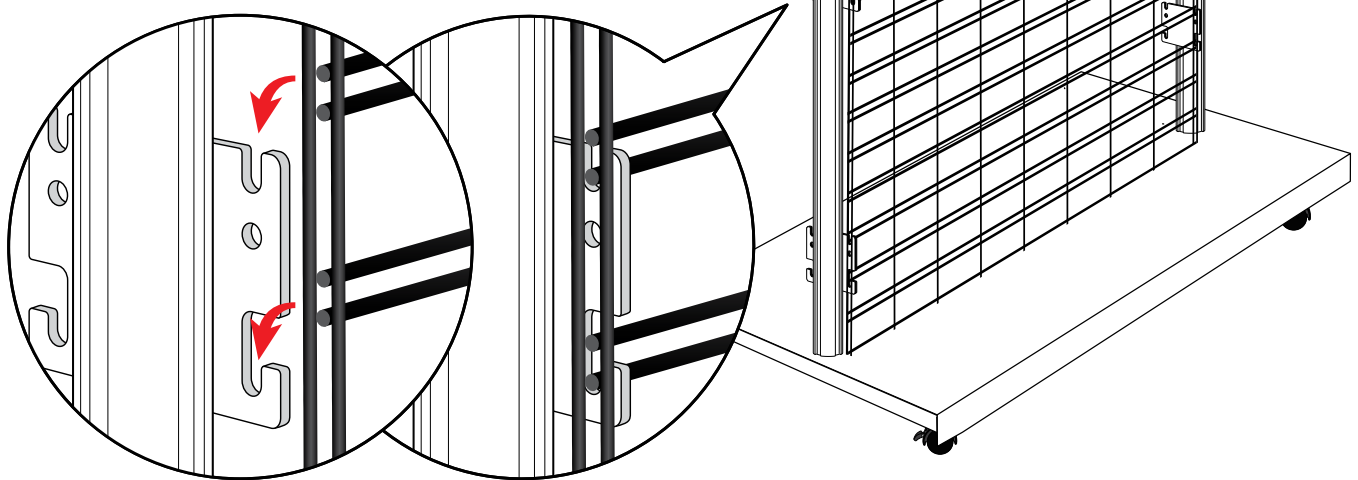


STEP

6

Place Slat Grid into Brackets

Position Slat Grid Panel over brackets so that the third and fourth horizontal bar sections (from both sides as well as top and bottom) are over the slots in each bracket as shown. **This step may require 2 people, one on each side of the panel.** Gently lower Slat Grid panel into Bracket slots as shown.



STEP

7

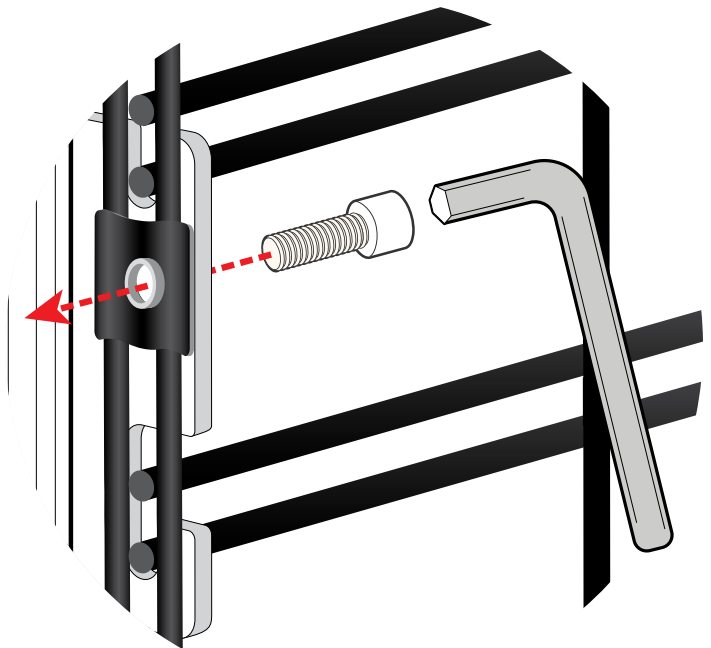
Secure Slat Grid Panels

Place Slat Grid Wing Washers over Slat Grid End Bars so that the hole in the washer aligns with the hole in the Bracket.

Secure Wing Washer using a Slat Grid Hex Bolt and the supplied Hex Key.

Repeat Step 5 for remaining bracket locations to secure Slat Grid Panel.

Repeat Steps 6 and 7 for remaining panel on other side.



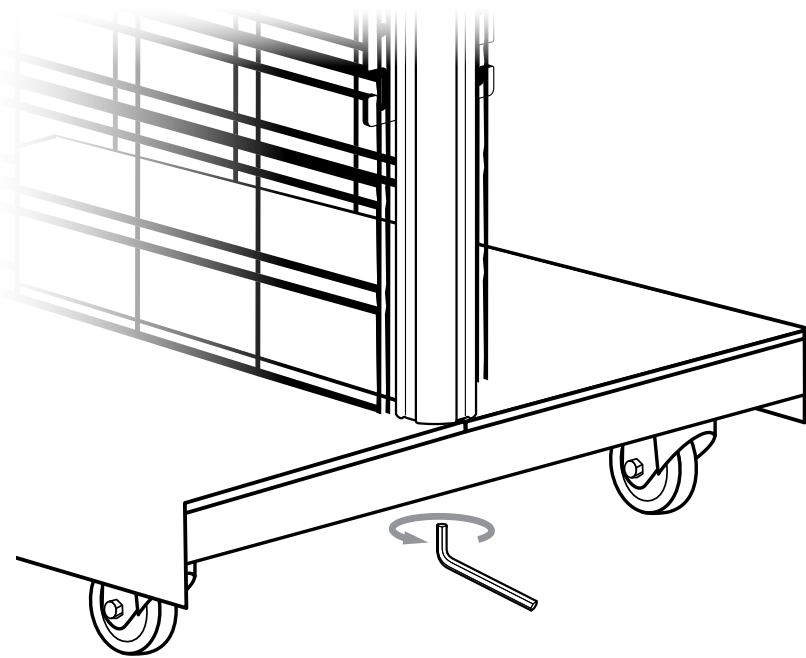
STEP

8

Secure Posts

Finally, using the 5/16" Allen Key, finish tightening the bottom bolts that secure the two posts.

Tighten a minimum of 5 turns
with at least 20ft-lbs of torque.



STEP

9

Add Standard Slot Rails

Loosen set screw on
Standard Slot Rails.

Slide the Standard Slot Rail into a
dovetail groove of the Post so that it
faces the same direction as the Slat Grid.
Push the rail all the way down.

Tighten the set screw on the Standard
Slot Rail to secure. Repeat for other
three Standard Slot Rails.

